

CEREC Tessera™

Austromat® 3001 – Firing recommendations

Universal Stain & Glaze	C400 T120 T120 • L9 T120 T055 • C760 T120 CO • LO T2 C400
Universal Spray Glaze	C400 T60 • L9 T60 T055 • C760 T120 CO • LO T2 C400

CEREC Tessera™ & Celtra® Ceram

Austromat® 3001 – Firing program Cut-back Technique

Matrix firing	C400 T60 • L9 T60 T055 • C760 T120 CO LO T2 C400	
Cut-back	Dentin 1	C400 T120 T120 • L9 T120 V9 T055 • C770 T60 V0 T60 CO T300 • LO T2 C400
	Dentin 2	C400 T120 T120 • L9 T120 V9 T055 • C760 T60 V0 T60 CO T300 • LO T2 C400
Glaze firing	C400 T120 T120 • L9 T120 T055 • C750 T120 CO T300 • LO T2 C400	
Spray Glaze	C400 T60 • L9 T60 T055 • C750 T120 CO T300 • LO T2 C400	
Stain + Spray Glaze	C400 T60 T60 • L9 T60 T055 • C750 T120 CO T300 • LO T2 C400	
Add-on	C400 T120 T120 • L9 T120 V9 T055 • C750 T60 V0 T60 CO T300 • LO T2 C400	

The values listed here are intended for orientation only and should be regarded only as guidelines. Actual firing results may vary. All firing results depend on the performance of the furnace used, which in turn depends on the make, model and age of the furnace. The guideline values therefore need to be adapted individually for each firing. We recommend a test firing cycle to check the performance of the furnace. We have compiled and checked all values and other data with great care. However, we cannot be liable for your results under any circumstances.

Austromat® 3001 is not a product of Dentsply Sirona, but a trademark of the manufacturing company.



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